

## Tissue Porcelain

Super Porcelain **EX-3** Super Porcelain **EX-3 PRESS**

**CZR** **CZR** **PRESS**



Noritake has line-uped 7 tissue colors in each category, EX-3 and EX-3 PRESS LF for PFM (porcelain fused to metal), CZR and CZR PRESS LF for PFZ (porcelain fused to Zirconia).

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### Line-up tissue colors

These line-up tissue colors can reproduce lifelike gingival colors of crowns, bridges and implant-restorations.



**Tissue 1**  
Average tissue color



**Tissue 2**  
Light tissue color



**Tissue 3**  
Dark tissue color



**Tissue 4**  
Mix with 1, 2 or 3 to increase value



**Tissue 5**  
Opacious reddish color for inside of tissue



**Tissue 6**  
Bright pink tissue color



**Tissue 7**  
Strong reddish color for the tissue surface

### The example of Build-up

Tooth area : CZR Gingival area : CZR PRESS LF



1

To increase the bonding strength between zirconia framework and porcelain, apply a very thin layer of Tissue 4 as wash-bake.



2

Apply Tissue 4 (Low translucency and High value) to adjust translucency in the basal area of framework.



3

Apply Tissue 7 in the margin area of framework, to create strong reddish gingival color.

\* SS Modifier (CZR), Opaque Modifier : (EX-3) and Internal Stain can be used for adjusting gingival color.



4

After baking.



5

Apply Tissue 6 to create bright pinkish color in the cervical area.



6

Complication  
To control Brightness, Opacity and Reddish level can reproduce lifelike gingival color.